

BRC Eastside Common Areas Soil Remediation

Construction Quality Assurance



Presentation Outline

- Definition: Construction Quality Assurance
- Earthwork CQA
- Subgrade CQA
- Geosynthetics CQA
- Operations Layer CQA
- Waste CQA
- CQA Reporting



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Construction Quality Assurance

- **Definition:**
 - Construction Quality Assurance (CQA) - A planned and systematic pattern of means and actions designed to assure adequate confidence that materials and/or services meet contractual and regulatory requirements and will perform satisfactorily in service.

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Earthwork Construction Activities

Backfill



Compaction – Jumping Jack



Compaction – Smooth Drum Vibratory Roller



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Earthwork CQA Activities

Soil Testing

Particle Size	ASTM D422	Provides the percentage of a given particle size within a soil sample, used in soil classification
Atterberg Limits	ASTM D 4318	Provides plasticity information for clays and silts
Soil Classification	ASTM D 2487	Classifies the soil as sands, silts, gravel, etc. based on particle size
Modified Proctor	ASTM D 1557	Provides the maximum density of a given soil type

Modified Proctor Test



Modified Proctor Hammer

Proctor Mold

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Earthwork In-Place CQA Testing



Sand Cone Compaction
Testing by ASTM D1556

Troxler 3440



Nuclear Density Testing by
ASTM D6938

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Subgrade Preparation Activities



The subgrade is fine-graded and tested for compaction.



Floor is proof-rolled and observed for protruding objects

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Subgrade CQA Activities

Subgrade Acceptance Forms

ENVIRONMENTAL SPECIALTIES INTERNATIONAL, INC.

SUBGRADE ACCEPTANCE

PROJECT NAME: CAMU PHASE II DATE: 11/24/08
PROJECT NUMBER: 07-11-1271 TIME: 16:40
OWNER: BASIX REMEDIATION COMPANY
LOCATION: HENDERSON, NEVADA

I, undersigned a duly appointed representative of Environmental Specialties International, Inc., have visually observed the soil subgrade surface described below, and found it to be an acceptable surface on which to install geosynthetic.

The certification is based on observations of the subgrade only. No subterranean inspections or tests have been performed by Environmental Specialties International, Inc. and ESI makes no representations or warranties regarding conditions which may exist below the surface of the subgrade. Environmental Specialties International, Inc. accepts no responsibility for conformance of the subgrade to this project's specifications.

Area Being Accepted:
From parcel # 133
TO parcel # 146

ESI REPRESENTATIVE:	CONTACT REPRESENTATIVE:
NAME: TSHAGI BUTTAR	NAME: RIDGE AGILSON
TITLE: SUPERINTENDENT	TITLE: ESI PROJECT MANAGER
SIGNATURE: [Signature]	SIGNATURE: [Signature]
OWNER'S REPRESENTATIVE:	SUBMITTED TO WESTON SOLUTIONS:
NAME: [Signature]	NAME: Chris L. [Signature]
TITLE: [Signature]	TITLE: Asst. [Signature]
SIGNATURE: [Signature]	SIGNATURE: [Signature]

Visual Inspection



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Geosynthetic Activities

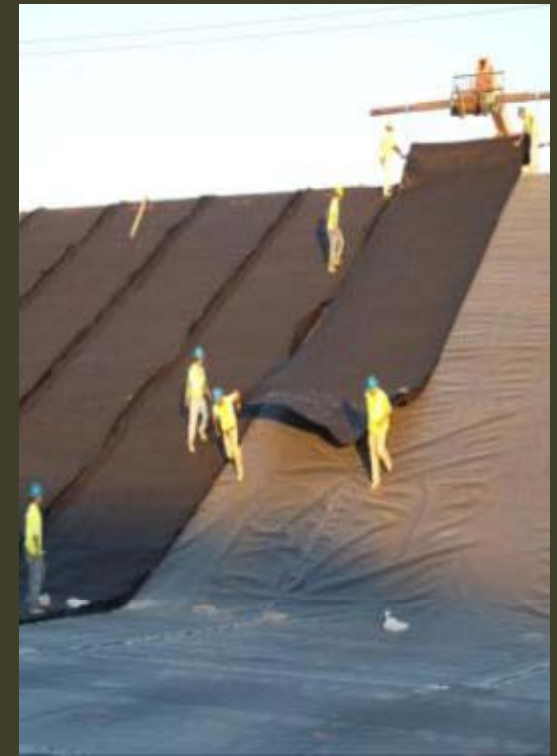
Geosynthetic Clay Liner Installation



Geomembrane Installation



Geocomposite Installation



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Geosynthetic Clay Liner CQA Activities

- Manufacturer's documentation review
- Subgrade preparation
- Confirmation sampling - independent lab confirms minimum requirements are met
- Interface shear testing
- On-site material inventory
- Overlap and bentonite seal
- GCL Hydration

Bentonite Seal

Overlap



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Geomembrane CQA Activities

- **Prior to material arriving onsite:**
 - Manufacturer's documentation review
 - Confirmation sampling - independent lab confirms minimum requirements are met
 - Interface shear testing
- **Once onsite:**
 - On-site material inventory
 - Documenting: seams, trial welds, repairs, non destructive and destructive tests, panel placement

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Geomembrane Seaming and Testing



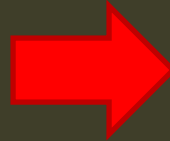
Fusion Welding



Air Test



Extrusion Welding



Vacuum Box Test

Geomembrane CQA Testing

On-site Destructive Testing



Laboratory Destructive Testing

PARAMETER	TEST REPLICATE NUMBER					PROJECT	
	1	2	3	4	5	MEAN	SPEC.
Sample ID:	DS-39						
Weld:	Heat Fusion						
Side A	Peel Strength (ppi)	139	137	143	139	138	
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Side B	Peel Strength (ppi)	131	135	136	133	133	
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Shear Strength (ppi)		182	185	182	184	179	
Shear Elongation @ Break (%)		>50	>50	>50	>50	>50	
						Peel A	
						139	91 min
						Peel B	
						134	91 min
						Shear	
						182	120 min

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Geomembrane CQA Review

Visual Seam Monitoring



Defect Observation



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Geomembrane CQA Documentation

Data Input



PDA's are used to collect and store the following in the project database:

- Material Inventory: Roll number, size
- Panel placement: Roll number, location, size
- Seams: time, seaming equipment, installer ID, lengths, panels, non-destructive tests
- Repairs: time, equipment, installer ID, size, location
- Destructive tests: field test results, lab test results, location, associate repairs, installer ID
- Trial Welds: time, equipment, testing results, installer ID

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Geomembrane CQA Documentation

Example: Seaming Data Output

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Production Seam Log

Phase-Panel 1- Panel 2 – Start – End

BRC
Basic Remediation Company

Project: BRC-CAMU Phase II
Location: Henderson, NV
Description: Geomembrane Liner System

ProjNo: SC0313
TaskNo: 08/03

Air Test (AT) – Beginning
pressure/end pressure

Material Type gml : 2 Specifications: Seam Pressure: 25-30 psi for 5 min < 3 psi loss Vacuum Box: 5 psi for 10 seconds

Primary / Secondary: Primary

Series: 2

Production Seam					Location			Nondestructive Test					
Date	Time	Mach. ID	Oper. ID	Ext/ Fus.	SeamNo Series-Seam1-Seam2-Begin-End	Length (ft.)	QA ID	Location	Detail	Oper.	Result	Action	QA ID
11/6/2008	11:29	1210	JC	F	2-052-053-000-100	100	CL	0-100	30'30	BRS	P	AT	RKD
11/6/2008	11:37	1208	JC	F	2-046-055-000-026	26	RKD	0-26	30'30	BRS	P	AT	RKD
11/6/2008	11:38	1210	SR	F	2-054-055-000-031	31	RKD	0-			P	AT	RKD
11/6/2008	11:45	1208	JC	F	2-046-054-000-042	42	RKD	0-			P	AT	RKD
11/6/2008	11:50	1208	JC	F	2-046-053-000-026	26	RKD	0-26	30'30	BRS	P	AT	RKD
11/6/2008	15:30	1210	JC	F	2-056-057-000-200	200	CL	0-200	30'30	BRS	P	AT	RKD
11/6/2008	15:35	1210	SR	F	2-056-057-200-398	198	CL	200-398	30'30	BRS	P	AT	RKD
					2-042-057-000-011	11	RKD	0-11		BRS	P	AT	RKD
					2-042-056-000-010	10	RKD	0-10		BRS	P	AT	RKD
					2-039-056-000-021	21	RKD	0-21	30'30	BRS	P	AT	RKD
11/7/2008	8:04	1208	JC	F	2-038-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL
11/7/2008	8:08	1208	JC	F	2-037-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL
11/7/2008	8:13	1208	JC	F	2-036-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL
11/7/2008	8:17	1208	JC	F	2-035-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL
11/7/2008	8:25	1208	JC	F	2-034-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL
11/7/2008	8:29	1208	JC	F	2-033-056-000-022	22	CL	0-22	30'30	BRS	P	AT	CL

Welding Machine Number

CQA Monitor Initials

Pass/Fail

Installer's Operator's Initials

Thursday, December 04, 2008

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Geocomposite CQA

Seam Monitoring



Documentation:

- Prior to material arriving onsite:
 - Manufacturer's documentation review
 - Confirmation sampling - independent lab confirms minimum requirements are met
 - Interface shear testing
- Once onsite:
 - On-site material inventory

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Operations Layer Construction Activities

<1 inch Material Screening



Material Placement



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Operations Layer CQA Activities

Layer Thickness Monitoring



Maximum Particle Size Monitoring



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Waste Placement Construction Activities

Hauling



Placement



Compaction



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Waste Placement CQA Activities

Onsite Waste Testing



- **Percent Solids Testing**
 - 1 per 5000 cy of a waste type
 - Performed after sludge/sediment drying and mixing activities
 - Confirms waste material will not generate liquid after placement in CAMU

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Waste Placement CQA Activities

Test Pad Construction



- Test pad used to generate method specification for waste placement.
- Test pad confirms the following is adequate for compaction:
 - 3 passes with compactor
 - Material should not rut when 40-ton truck is driven on compacted material

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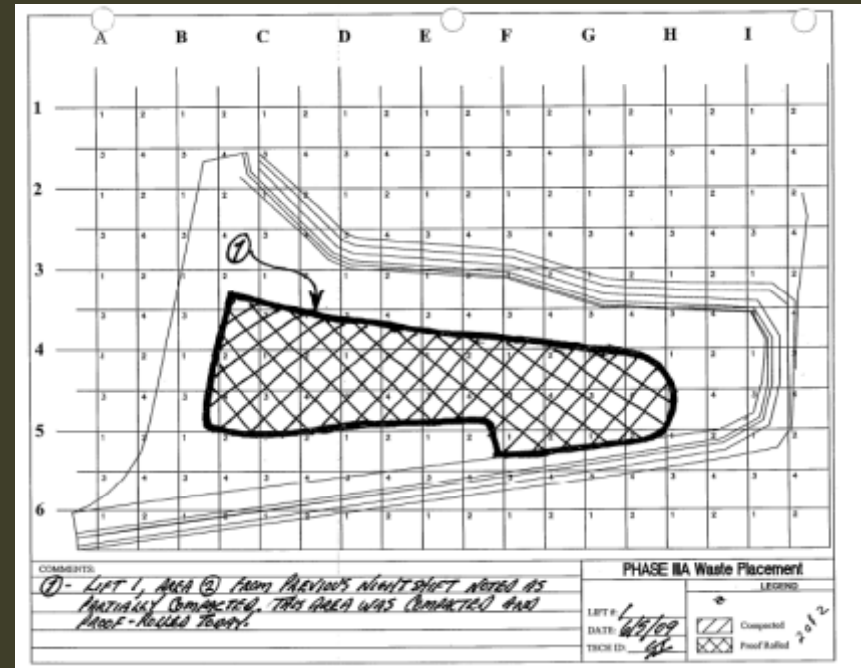


Waste Placement CQA Activities

Proof Rolling



Documentation



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CQA Documentation

Weekly Summary Memorandums

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Memorandum

Date: 13 February 2009

To: Brian Rakvica, Nevada Division of Environmental Protection

Copies to: Robert Valerchini (ASW), Joe Ludlow (ASW), Steve Morrow (ASW), Lee Farris (BRC), Ranajit Saha (BRC), Don Bernicke (Weston), Dick Laubinger (Weston), Jane Laubinger (Weston), Jim Cox (Geosyntec), Dan Street (Geosyntec)

From: Gregory T. Corcoran (Geosyntec)
Rebecca Flynn (Geosyntec)

Subject: BRC CAMU Weekly Status Update
6 February through 12 February 2009
Geosyntec Project: SC0313

Attachments: (1) Submittal Log
(2) RFI Log
(3) DCN Log
(4) 3-Week Look Ahead Schedule
(5) Weekly Meeting Agenda
(6) LCRS and Vadose Side Slope Riser Pipe End Cap
(7) Waste Placement Form, Phase II

This memorandum covers the construction quality assurance (CQA) work occurring at the CAMU portion of the site 6 February through 12 February 2009. During this time, the following activities occurred at the site.

General Site Activities

Contractor submittals and requests for information (RFIs) continued to be submitted this week (Attachments 1 and 2, respectively). Design change notices continue to be processed (Attachment 3). The logs contain information on the date of receipt, date of response and current

- Summarizes:
 - Activities by phase
 - Upcoming schedule
 - Submittals, design changes, and requests for information received
 - Results of waste testing

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CQA Documentation

CQA Report



- Submitted after each Phase
- Waste placement not allowed until report is approved
- Summarizes:
 - CQA Activities
 - Submittals
 - Design changes
 - Requests for Information
 - As-built data
 - Warranties

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